

# High Precision Testing Systems

## Why Does Precision Matter?

Measurement precision is more critical for long-term testing and long-term projections than control accuracy alone. Most other battery testing systems do not correctly specify their precision and/or have relatively poor precision, which hinder the conclusions drawn from results data. Important trends and electrochemical indicators may remain unnoticed; lost in the measurement noise.

Arbin offers ultra-high precision testing systems for meaningful battery research. The new SHPS system enables users to get comprehensive and precise battery data with high confidence under real-world conditions.

### High Precision Benefits:

- Early detection of battery degradation trends
- Precisely measurement of battery's coulombic efficiency
- Fast measurement of battery self-discharge current
- Precisely grade battery's capacity
- Reveal slight difference among similar batteries for material research

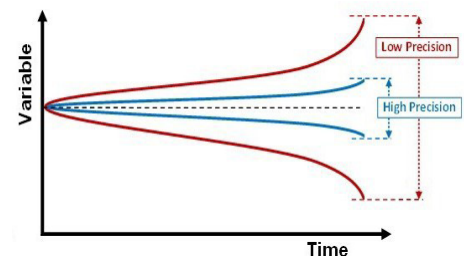


Diagram 1

## Product Description

### Arbin High Precision Testing System

Arbin offers +/-6V5A SHPS system, with integrated temperature chamber option available.

**Configuration 1:** Desktop system without integrated temperature chamber

**Configuration 2:** Desktop system with integrated temperature chamber



Figure 1: Configuration 1



Figure 2: Configuration 2

Voltage Range	Voltage Range	Current Ranges
HPS21024	-6V ~ 6v	5A/1A/100mA/10mA/1mA/100uA

## Product Highlights

- 6 current ranges covering wide application needs
- Sampling circuit under controlled temperature environment to reduce variation and noise
- High Precision measurement and control
- Dynamic sample speed mechanism adapting both high-precision and high-speed test
- Data log as fast as 200 us per point
- 24 bit high resolution ADC to capture minute signal change
- 24 bit high resolution DAC to realize precise output value and smooth & fine output transition
- 100 us Time resolution with 20 ppm accuracy
- Built-in 2nd voltage per channel for three electrode test
- Built-in PT 100 temperature per channel
- Built-in CAN Bus support per channel for easy communication and system integration
- Integrated temperature chamber per channel available as a turn-key testing solution
- Each channel has a dedicated MCU for full functionality and non-disturb performance

## Product Features

- Patent-pending Self Discharge Current Measurement (SDCM) feature to precisely measure battery current leakage in a relatively short time for Battery Research, Battery Formation, or Battery QC.
- Built-in EIS/ACIM feature for battery research and QC without investing in additional EIS equipment.
- Built-in DCIM (DC method to measure EIS) feature serves as an alternative method of ACIM to get EIS data without disturbing regular battery test.
- Simulation feature for current, power, load downloaded in the microcontroller to perform user-defined time-defined functions that may be inputted from external sources and used as control parameter with ability to hold up to 1.2 million data points with as low as 10 ms time interval.
- Designed for Coulombic efficiency and Cyclic Voltammetry test with smooth control and true results.
- Multi-layer protection mechanism + Comprehensive variable monitoring to ensure load and user safety.

## Safety Features

- Multiple levels of internal fusing and over-temperature control measures
- System watchdog and over-charging / over-discharging protection.
- Testing schedules can have layers of global and step-driven safety limits for voltage, current and power.
- Logic-driven scheduling interface allows for additional safety layers based on testing inputs, including Tests begin with a built-in logic check of all control values.
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## Hardware Specifications

MZTC All-in-one Specification		HPS21026-6V5A-2CH
Voltage	Number of Channels	2
	Voltage Ranges	(-6V) ~ 6V
	Measurement Precision(10ppm)	120uV
	Control Precision(40ppm)	480uV
	Measurement & Control Resolution	24bit
	Input Impedance	100G Ohm
Current	Current Ranges	5A / 1A / 100mA / 10mA / 1mA / 100μA
	Measurement Precision (20ppm)	200μA / 40μA / 4μA / 400nA / 40nA / 4nA
	Control Precision (40ppm)	400μA / 80μA / 8μA / 800nA / 8nA
	Measurement & Control Resolution	24bit
	Rise Time (10%-90%)	<=100μs
Built-in Temperature	Number of Channels	2
	Temperature Type	PT100
	Temperature Measurement Range	-80 °C ~ 200 °C
	Temperature Measurement Accuracy	+/-0.5 °C
Built-in Voltage	Number of Channels	2
	Built-in Voltage Range	-5V ~ 5V
	Built-in Voltage Accuracy	200uV / 20ppm
	Built-in Voltage Input Impedance	100G Ohm
Built-in CAN	Number of Channels	2
	Supported Protocol	CAN 2.0, CAN FD
Integrated Chamber (if equipped)	Chamber Quantity	2
	Temperature Space Variation	+/-1.5 °C
	Temperature Control Stability	+/-0.5 °C
	Temperature Range	10 °C ~ 60 °C
EIS	Built-in	Equipped, dedicated per channel
	Range	10mHz ~ 1kHz
Time	Data Acquisition Rate	up to 200us per point
	Data Sample Rate	up to 200us per point
	Time Resolution	100us
	Time Accuracy	<20ppm, accumulated error less than 1.7s
General	Input Voltage	110~240VAC
	Size(W x D x H)	with chamber: 16" x 17" x 16"
		without chamber: 16" x 27" x 5"

Our product is always improving, and specifications are subject to change.

## Auxiliary Options & Accessories

Select from the options below to expand the capability of your HPS system.

<b>Multi-Zone Temperature Chamber</b>	Temperature chamber equipped with RTD to provide constant temperature from 10 to 60 degree Celsius. Allow the usage of battery tray for coin cells, 18650 cylindrical cells or universal battery tray for any type of battery. Eight isolated temperature zones per chamber.			
<b>Auxiliary Voltage</b>	Used as additional reference electrodes to measure voltage.			
<b>Auxiliary Temperature</b>	Thermocouple/Thermistor used to record temperature as well as control the test schedule.			
<b>MTCI (Chamber Interface)</b>	Interface with a 3rd party temperature chamber so Arbin software can turn chamber on/off and adjust temperature.			
<b>EIS Module</b>	An EIS module can be shared across 4 to 32 channels. <table border="1" style="margin: 10px auto; width: 80%;"> <tr> <td style="text-align: center;"><b>G-1010E</b> 1A max 10μHz to 2MHz</td> <td style="text-align: center;"><b>Arbin EIS 20P</b> 1A max 0.01Hz to 10kHz</td> <td style="text-align: center;"><b>Arbin EIS 40P</b> 0.5A max 0.01Hz to 10kHz</td> </tr> </table> <p style="text-align: center;">*Recommended</p>	<b>G-1010E</b> 1A max 10μHz to 2MHz	<b>Arbin EIS 20P</b> 1A max 0.01Hz to 10kHz	<b>Arbin EIS 40P</b> 0.5A max 0.01Hz to 10kHz
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For more information please visit: <a href="http://www.arbin.com/products/accessories/auxiliaries.htm">www.arbin.com/products/accessories/auxiliaries.htm</a>				

## Multi-Zone Temperature Chamber (MZTC)

- Digital Temperature Display with Push Button Control
- Communication: TCP/IP



<b># Independent Chambers</b>	8 Isolated Chambers
<b>Total # of Cells Allowed</b>	8~32* (For more information on battery trays, refer to the MZTC sheet.)
<b>Connection</b>	I/V measurements to battery tray with build in RTD temperature sensors
<b>Temperature Range</b>	10 to 60 degree Celsius
<b>Accuracy</b>	±0.5 degree Celsius
<b>Point of Stability</b>	±0.5 degree Celsius
<b>Controller and Display</b>	Display chamber temperature, control through software or manual setting
<b>Modular External Size (WxDxH)</b>	12.5" x 16" x 22"
<b>Chamber Internal Size (WxDxH)</b>	4.5" x 7" x 3"
<b>Maximum Current Allowed</b>	Up to 60A*

\*Determined by tray type used to interface with cells.

## Software Control Specifications

<p><b>Current<sup>†</sup> (A)</b></p> <p>Outputs constant current to the cell or battery at the value specified. Positive current refers to charge and negative current refers to discharge.</p>	<p><b>Voltage Cycle V</b></p> <p>This mode, commonly called Cyclic Voltammetry, permits the user to create linear sweeps in one step, eliminating the need to jump steps to reverse sweep directions.</p>
<p><b>Voltage<sup>†</sup> (V)</b></p> <p>Outputs constant voltage to the cell or battery at the value specified. Outputs constant voltage to the cell or battery at the value specified.</p>	<p><b>Current and Power Simulation<sup>†</sup></b></p> <p>Non-standard time-domain functions may be inputted from external sources such as ASCII data streams and used as control parameters for repetitive tests.</p>
<p><b>C-Rate<sup>†</sup></b></p> <p>C-Rate is a method for indicating the discharge as well as the charge current of a battery. It can be expressed as <math>I=M*C</math> where <math>I</math>=current (A); <math>C</math>=battery capacity; <math>M</math> is the C-rate value.</p>	<p><b>DC Internal Resistance</b></p> <p>This function applies a 10-pulse train with 1ms pulse width of the specified magnitude following a constant-current charge or discharge step.</p>
<p><b>Rest<sup>†</sup></b></p> <p>The battery is disconnected from the charge/discharge circuit but remains connected to the voltage measurement circuit to enable open-circuit voltage measurement.</p>	<p><b>Formulat<sup>†</sup></b></p> <p>Equips the user to control and limit schedule steps according to dynamic mathematical equations in addition to constants or instantaneous channel data.</p>
<p><b>Power<sup>†</sup> (W)</b></p> <p>Outputs constant power to the cell of battery at the value specified. Outputs constant power to the cell of battery at the value specified.</p>	<p><b>End Conditions</b></p> <p>Time, Voltage, Current, Capacity, Energy, <math>\Delta V</math>, <math>DV/dt</math>, formula, meta-variables, and other combinations.</p>
<p><b>Load<sup>†</sup> (Ohm)</b></p> <p>Applies a constant resistance load to the battery at the value specified. The load control type will always produce a negative current.</p>	<p><b>Current Staircase<sup>†</sup>/Voltage Staircase</b></p> <p>Generates a current/voltage staircase with increasing current/voltage, and negative decreasing current/voltage staircase with adjustable step amplitude.</p>
<p><b>Current Ramp<sup>†</sup>/Voltage Ramp</b></p> <p>Generates a current/voltage ramp with a positive scan rate for increasing current/voltage, and negative scan rate generates decreasing current/voltage ramp.</p>	<p><b>Safety Check</b></p> <p>Includes control value check (Current, Voltage, Power), abnormal behavior check (Step Time, Capacity/Energy), and irregular impedance check.</p>
<p><b>Set Variables<sup>†</sup></b></p> <p>Change test related variables including channel capacity, energy and all test counter variables.</p>	<p><b>Data File Content</b></p> <p>Channel data; test time, step time, voltage, current, capacity, energy, first/second derivative of <math>I</math> or <math>V</math>, auxiliary input data (optional). Statistical data: cycle number, cycle capacity/energy, max voltage, etc.</p>

Control types marked with (†) are available in parallel mode

## Training & Support

Arbin’s knowledgeable customer service team is well-known throughout the industry for their responsiveness and dedication. Application engineers are always available by phone or email, and with equipment running in over 50 countries, Arbin has experienced support technicians nearby to help install equipment, answer questions, and provide any maintenance that may be necessary over the life of your system. Additionally, our expansive library of video tutorials make it easy for novice users to learn or experienced users to refresh their knowledge at any time.



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